



INSTALLATION AND OPERATION

USER MANUAL

WWW.UNICORE.COM

UT986

GNSS All-constellation Multi-frequency High Accuracy Timing Module

Revision History

Version	Revision History	Date
R1.0	First release	May. 2022
R2.0	Update Table 1-2; Update V_BCKP pin description Add section 3.2 and section 4.1 Optimize section 4.2 and section 4.3	Apr. 2023
R2.1	Add an illustration of the module to show dimensions A and B in section 3.3 Update section 4.3 Power On and Power Off Update the illustration of the module that the logo is changed Add the placement direction of the module in Figure 6-3	Jun. 2024
R2.2	Update the default baud rate of UART in section 1.3.2	Aug. 2024
R2.3	Add requirements for the NC pins	Nov. 2024
R2.4	Update 4.5 Recommended Footprint on the PCB. Update the stencil description in 5.3 Reflow Soldering.	Mar. 2025



Legal Right Notice

This manual provides information and details on the products of Unicore Communication, Inc. ("Unicore") referred to herein.

All rights, title and interest to this document and the information such as data, designs, layouts contained in this manual are fully reserved, including but not limited to the copyrights, patents, trademarks and other proprietary rights as relevant governing laws may grant, and such rights may evolve and be approved, registered or granted from the whole information aforesaid or any part(s) of it or any combination of those parts.

Unicore holds the trademarks of "和芯星通", "Unicore", "UNICORECOMM" and other trade name, trademark, icon, logo, brand name and/or service mark of Unicore products or their product serial referred to in this manual (collectively "Unicore Trademarks").

This manual or any part of it, shall not be deemed as, either expressly, implied, by estoppel or any other form, the granting or transferring of Unicore rights and/or interests (including but not limited to the aforementioned trademark rights), in whole or in part.

Disclaimer

The information contained in this manual is provided "as is" and is believed to be true and correct at the time of its publication or revision. This manual does not represent, and in any case, shall not be construed as a commitments or warranty on the part of Unicore with respect to the fitness for a particular purpose/use, the accuracy, reliability and correctness of the information contained herein.

Information, such as product specifications, descriptions, features and user guide in this manual, are subject to change by Unicore at any time without prior notice, which may not be completely consistent with such information of the specific product you purchase.

Should you purchase our product and encounter any inconsistency, please contact us or our local authorized distributor for the most up-to-date version of this manual along with any addenda or corrigenda.

Foreword

This manual provides information about the product characteristics, installation and use, performance indicators and hardware design of the UT986 module.

Target Readers

This manual applies to technicians who have certain knowledge in GNSS modules.

Contents

1	Product Introduction	1
1.1	Features	2
1.2	Performance	2
1.3	Block Diagram	4
1.3.1	Pulse per Second (1PPS)	4
1.3.2	Serial Port	5
1.3.3	Clock	6
1.3.4	nRESET Timing Requirement	6
1.3.5	Antenna	6
1.4	Precision Timing and Raw Data Output	6
2	Installation for Test	8
2.1	Attentions	8
2.2	Installation	9
3	Hardware	10
3.1	Pin Definition	10
3.2	Electrical Specifications	12
3.2.1	Absolute Maximum Ratings	12
3.2.2	Operational Conditions	12
3.2.3	IO Threshold Values	12
3.2.4	Antenna Characteristics	12
3.3	Dimensions	13
4	Hardware Design	14
4.1	Recommended Minimal Design	14
4.2	Antenna Feed Design	15
4.3	Power On and Power Off	16
4.4	Grounding and Heat Dissipation	16
4.5	Recommended Footprint on the PCB	17
4.6	Layout Recommendation	18
5	Production Requirements	19
5.1	Disassembly	19
5.2	Clean	19
5.3	Reflow Soldering	19
6	Packaging	21
6.1	Product Label	21
6.2	Packaging Description	21

1 Product Introduction

UT986 is a new generation of GNSS high accuracy timing module supporting all constellations and multiple frequencies. It is based on the RF-baseband integrated GNSS SoC – NebulasIV, and is mainly used in power grids and telecom base station timing.

UT986 has 1408 super channels, supporting BDS (including BDS-3 signals), GPS, GLONASS and Galileo multi-system joint timing and single system standalone timing, which users can flexibly configure. It also supports QZSS and DGPS function.

UT986 module integrates filters and linear amplifiers, and has optimized radio frequency structure and interference suppression capability. With the built-in JamShield adaptive anti-jamming technology and U-AutoAlign multi-path suppression technology, it can detect interference as well as spoofing, ensuring a good performance even in complex electromagnetic environments.

UT986 module can provide nanosecond-level PPS accuracy, support fixed-location timing, optimized-location timing, and positioning timing, and remain good timing accuracy even in complex signal environments.

UT986 features a compact size of 17.0 mm × 22.4 mm × 2.4 mm. It adopts SMT pads, supports standard pick-and-place and fully automated integration of reflow soldering, and is compatible with previous generation of timing products as well as mainstream products on the market.



Figure 1-1 UT986 Module

1.1 Features

Table 1-1 Product Features

Model	Grade		Dimensions (mm)	GNSS				Power (V)	Interface			Function		
	Industrial Grade	Automotive Grade		GPS/QZSS	BDS	GLONASS	Galileo		UART1	UART2	1PPS	Built-in Flash	Data Update Rate	DGPS
UT986	•		17.0 × 22.4 × 2.4	•	•	•	•	•	•	•	•	•	1Hz	•

1.2 Performance

Table 1-2 Key Performance/Specifications

Power	
Voltage	3.0 V to 3.6 V DC
Power Consumption	700 mW
RF Input	
VSWR	≤ 3.0
Input Impedance	50 Ω
Antenna Gain	5 dB to 35 dB
Physical Characteristics	
Package	28 pin LCC with additional middle ground pads
Dimensions	17.0 mm × 22.4 mm × 2.4 mm
Weight	1.9 g
Environmental Specifications	
Operating Temperature	-40 °C to +85 °C
Storage Temperature	-40 °C to +95 °C
RoHS2.0	Compliant
Input/output Data Interface	
UART x 2	LVTTL, Baud Rate: 9600 bps to 921600 bps
GNSS Performance	
Frequencies	BDS: B1I, B1C, B2a GPS: L1C/A, L2C, L5 GLONASS: G1 Galileo: E1, E5a, E5b

UT986 User Manual

TTFF ¹	Cold Start: 30 s Reacquisition: 3 s			
Positioning Accuracy (CEP) ²	1.5 m (Dual-system horizontal, open sky) 2.5 m (Dual-system vertical, open sky)			
Velocity Accuracy (RMS)	0.03 m/s (Dual-system horizontal, open sky)			
	GPS	BDS	GLONASS	Galileo
Sensitivity ³	Cold Start	-147 dBm	-145 dBm	-145 dBm
	Tracking	-161 dBm	-160 dBm	-155 dBm
1PPS Accuracy ⁴	5 ns (1 σ)			
Data Update Rate	1 Hz			
Data Format ⁵	NMEA 0183: NMEA4.10, NMEA4.11 (by default)			
	Unicore Protocol			
	RTCM3.3			

¹ All satellites C/N0 at 41 dB

² Depends on atmospheric (ionosphere) conditions, GNSS antenna, multipath conditions, satellite visibility and geometry

³ Tested with a good external LNA at room temperature

⁴ Open sky; fixed coordinate system; depends on temperature, atmospheric (ionosphere) conditions, GNSS antenna, multipath conditions, satellite visibility and geometry

⁵ Refer to *GNSS Timing Products Protocol Specification*

1.3 Block Diagram

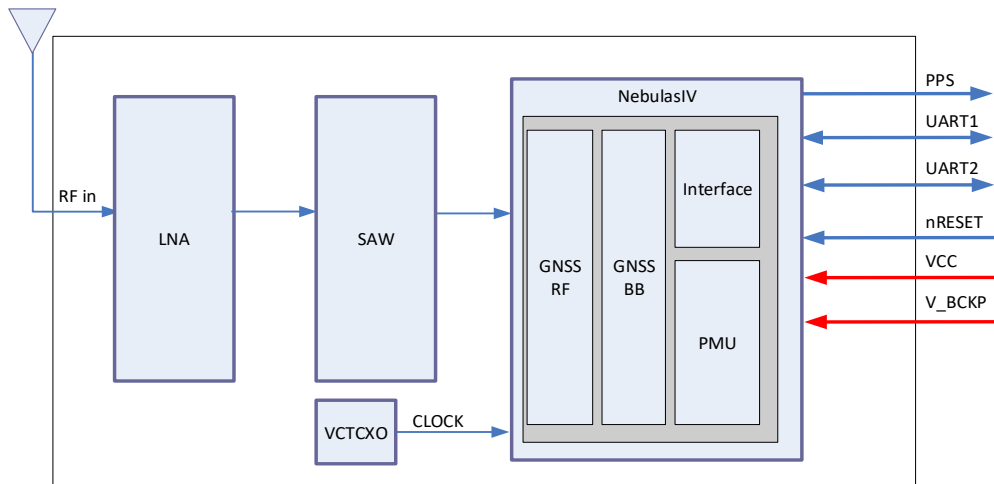


Figure 1-2 UT986 Block Diagram

● RF Part

The receiver gets filtered and enhanced GNSS signal from the antenna via a coaxial cable. The RF part converts the RF input signals into the IF signals, and converts IF analog signals into digital signals required for NebulasIV chip.

● NebulasIV SoC

NebulasIV is Unicore's new generation high precision GNSS SoC with 22 nm low power design, supporting all constellations, multiple frequencies and 1408 super channels. It integrates a dual-core CPU, a high speed floating point processor and an RTK co-processor, which can fulfill the high precision baseband processing and RTK positioning independently.

● External Interfaces

The external interfaces of UT986 include UART, PPS, nRESET, etc.

1.3.1 Pulse per Second (1PPS)

UT986 provides one 1PPS signal output with adjustable pulse width and polarity, which can be configured and queried through the **CFGTP** command. **TIMTP** is used to describe the related 1PPS information including the corresponding time and time accuracy indicators.

The 1PPS signal of UT986 is the output for timing, which is an important functional signal, and needs to be connected to the time scale input interface of the host. The output period of 1PPS is 1 s, and the default duty cycle is 10%.

1.3.2 Serial Port

The two serial ports of UT986 are LVTTL, which need to be converted through RS232 level if connected to a PC.

The UART1 is the master port. It supports data transmission and firmware upgrade. The default baud rate is 115200 bps⁶, and it can be configured by users. When designing products, make sure that UART1 is connected to a PC or external processor to support firmware upgrade.

The UART2 is an optional port, only for backup. It only supports data transmission and is unavailable for firmware upgrade. The port can be connected or unconnected depending on the situation.

It is recommended to reserve a test point for UART2 as the debug port.

 If there is data input at the digital IO (including RXD1, TXD1, RXD2, TXD2, TIME PULSE, and nRESET) when the module is not powered on, it will form a leakage on the VCC. And if the leakage voltage is higher than 0.4 V, it may cause a start failure when the module is powered on. Therefore, in order to prevent the leakage, ensure that the IO ports connected to the module are in high impedance or low level before the module is powered on.

⁶ The default baud rate varies across different versions.

1.3.3 Clock

The industrial VCTCXO is built in UT986 to ensure the stability of the clock system and the ability to capture signals quickly in weak signal environments.

1.3.4 nRESET Timing Requirement

The module's reset pin nRESET and power supply VCC should meet the following requirement of time sequence when powering up. During its normal operation, pulling down the nRESET pin for more than 2.5 ms can also reset the UT986 module.

The reset pin nRESET is effective when lower than 0.3 V.

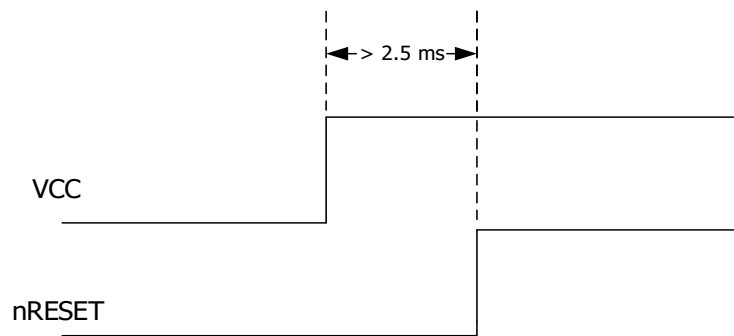


Figure 1-3 UT986 Reset Signal

1.3.5 Antenna

The filter and linear amplifier are built in the UT986 module. It is recommended to use an active antenna to provide better performance.

The antenna should support signal frequencies ranging from 1160 MHz to 1230 MHz and 1555 MHz to 1610 MHz, support right-handed circular polarization, and the output VSWR should be ≤ 2.0 , gain range should be within 5 dB to 35 dB, in-band flatness < 1.5 , out-of-band suppression $> 50 \text{ dB}$ @2G3G4G5G communication frequencies.

1.4 Precision Timing and Raw Data Output

UT986 supports fixed-location timing, optimized-location timing, and positioning timing. Switch or query the above timing modes through **CFGTM** command. The module can simultaneously track all the four GNSS systems including GPS, BDS, GLONASS and Galileo, and can be switched back and forth between these four systems using **CFGGNSS** command.

The default mode of UT986 module is optimized-location timing. It outputs information of the dynamic position and fixed position, which can be queried by **TIMPOS** command. Refer to *Unicore Timing Products Protocol Specification* for more details.

Fixed-location Timing

Fixed-location timing mode only applies to static scenes. In this mode, users are required to input the exact position of the receiver's antenna center through the **CFGTM** command. UT986 uses this position to calculate the distance between the antenna and satellites, and calculate time to provide timing service.

Optimized-location Timing

Optimized-location timing mode also applies to static scenes. In this mode, the receiver collects a number of positioning points (within observation time) and calculates the exact position of the antenna. After that, the position is locked down, the timing mode is switched to fixed-location timing, and the receiver provides timing based on the locked position.

The observation time and accuracy are configured through **CFGTM** command. The fixed-location timing mode is activated only after both of them are configured. Query the observation status through **TPFINFO** command.

Using the **CFGTM** command, the calculated position of the antenna can be saved or not. For the former, the position estimation process only needs to be done once after UT986 is installed; and for the latter, the process does again after the restart. After the optimization of the position, the timing mode of the receiver automatically switches to the fixed-location timing mode.

 If the position of UT986 antenna changes, the command **CFGTM** must be sent again to switch the timing mode back to the optimized-location timing mode to recalibrate the antenna position. Refer to *GNSS Timing Products Protocol Specification* for more details.

Positioning Timing

In the positioning timing mode, UT986 calculates the antenna position and time in real time. It is the only mode that supports dynamic timing, and the timing quality depends on the satellite environment, which makes it difficult to guarantee the timing accuracy.

2 Installation for Test

This section describes how to use the EVK to test and evaluate the performance of the UT986 module.

To ensure a successful installation, please prepare the following accessories in advance:

- UT986 EVK (including a power supply)
- Matching antenna
- Antenna cable
- Straight-through cable
- Desktop or laptop computer with serial port and UPrecise.

 Please keep the packing box and antistatic box for storage and handling.

2.1 Attentions

Many components on the UT986 module are static sensitive devices (SSD). Therefore, it is necessary to provide ESD protection for IC circuits and other SSD. Please obey all the ESD precautions and procedures.



- Electrostatic discharge (ESD) may cause damage to the device. All operations mentioned in this chapter should be carried out on an antistatic workbench using an antistatic wrist strap and conductive foam pad. If there is no antistatic workbench, wear an antistatic wrist strap and connect the other end of the strap to the metal frame to avoid electrostatic damages.
- Hold the edge of the evaluation board, and do NOT touch the components directly.

Carefully check the board to make sure that there is no apparent loose or damaged components. If you have any questions, please contact Unicore or the local distributors.

Figure 2-1 shows the typical installation of UT986 EVK.

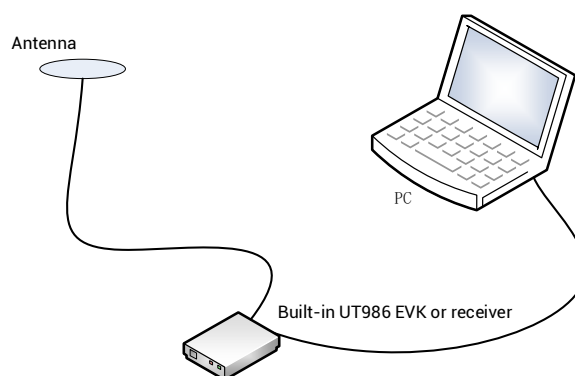


Figure 2-1 Typical Installation of UT986

2.2 Installation

After the above preparation, please follow the steps below to install.

- Step1. Ensure adequate antistatic measures, such as wearing a grounded antistatic wrist strap, using a grounded workbench, etc.
- Step2. Open UT986 EVK and take out the evaluation board.
- Step3. Select the GNSS antenna with appropriate gain (the system frequency supported by the antenna should be consistent with the module), fix it in a non-occluded area, and use the appropriate cable to connect the antenna with the UT986 evaluation board.
- Step4. Connect PC to COM1 or COM2 of the evaluation board with a straight-through cable.
- Step5. Power on the evaluation board and initialize UT986.
- Step6. Open the UPrecise software.
- Step7. Control the receiver via UPrecise to display constellations view, messages, the receiver's status, etc.

3 Hardware

3.1 Pin Definition

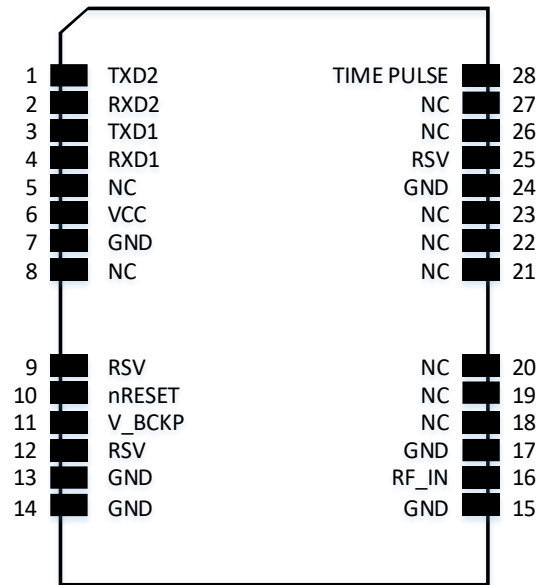


Figure 3-1 UT986 Pin Assignment

Table 3-1 Pin Definition

No.	Name	I/O	Electrical Level	Description
1	TXD2	O	LVTTL	COM2 for data transmission. Firmware upgrade is not supported. Leave this pin floating if idle.
2	RXD2	I	LVTTL	COM2 for data reception. Firmware upgrade is not supported. Leave this pin floating if idle.
3	TXD1	O	LVTTL	COM1 for data transmission. Firmware upgrade is supported.
4	RXD1	I	LVTTL	COM1 for data reception. Firmware upgrade is supported.
5	NC			No connection inside. Leave floating.
6	VCC	I	3.0 V to 3.6 V	Power supply
7	GND	—		Ground
8	NC			No connection inside. Leave floating.
9	RSV			Reserved. Leave floating.
10	nRESET	I	LVTTL	External reset pin, active low

No.	Name	I/O	Electrical Level	Description
11	V_BCKP ⁷	I	2.0 V to 3.6 V	When the main power supply VCC is cut off, V_BCKP supplies power to RTC and relevant register. Level requirement: 2.0 V ~ 3.6 V, and the working current is less than 60 μ A at 25 °C. If you do not use the hot start function, connect V_BCKP to VCC. Do NOT connect it to ground or leave it floating.
12	RSV			Reserved. Leave floating.
13	GND	—		Ground
14	GND	—		Ground
15	GND	—		Ground
16	RF_IN	I		GNSS signal input
17	GND	—		Ground
18	NC			No connection inside. Leave floating.
19	NC			No connection inside. Leave floating.
20	NC			No connection inside. Leave floating.
21	NC			No connection inside. Leave floating.
22	NC			No connection inside. Leave floating.
23	NC			No connection inside. Leave floating.
24	GND	—		Ground
25	RSV			Reserved. Leave floating.
26	NC			No connection inside. Leave floating.
27	NC			No connection inside. Leave floating.
28	TIME PULSE	O	LVTTL	1PPS. Leave this pin floating if idle.

⁷ Not supported currently; future versions will support.

3.2 Electrical Specifications

3.2.1 Absolute Maximum Ratings

Table 3-2 Absolute Maximum Ratings

Parameter	Symbol	Min.	Max.	Unit	Condition
Power Supply Voltage	VCC	-0.5	3.6	V	
Backup Power Supply Voltage	V_BCKP	-0.5	3.6	V	
Input Pin Voltage	V _{in}	-0.5	VCC + 0.2	V	
Storage Temperature	T _{stg}	-40	95	°C	
Maximum ESD Stress	VESD (HBM)		2000	V	All pins

3.2.2 Operational Conditions

Table 3-3 Operational Conditions

Parameter	Symbol	Min.	Typical	Max.	Unit	Condition
Power Supply Voltage	VCC	3.0	3.3	3.6	V	
VCC Maximum Ripple	V _{rpp}	0		50	mV	
Peak Current	I _{ccp}			600	mA	VCC = 3.3 V
Backup Power Supply Voltage	V_BCKP	2.0		3.6	V	
Operating Temperature	T _{opr}	-40		85	°C	

3.2.3 IO Threshold Values

Table 3-4 IO Threshold Values

Parameter	Symbol	Min.	Typical	Max.	Unit	Condition
Low Level Input Voltage	V _{in_low}	0		VCC × 0.2	V	
High Level Input Voltage	V _{in_high}	VCC × 0.7		VCC + 0.2	V	
Low Level Output Voltage	V _{out_low}	0		0.45	V	I _{out} = 4 mA
High Level Output Voltage	V _{out_high}	VCC - 0.45		VCC	V	I _{out} = 4 mA
nRESET Low Level Voltage	V _{nrst_low}	0		0.3	V	

3.2.4 Antenna Characteristics

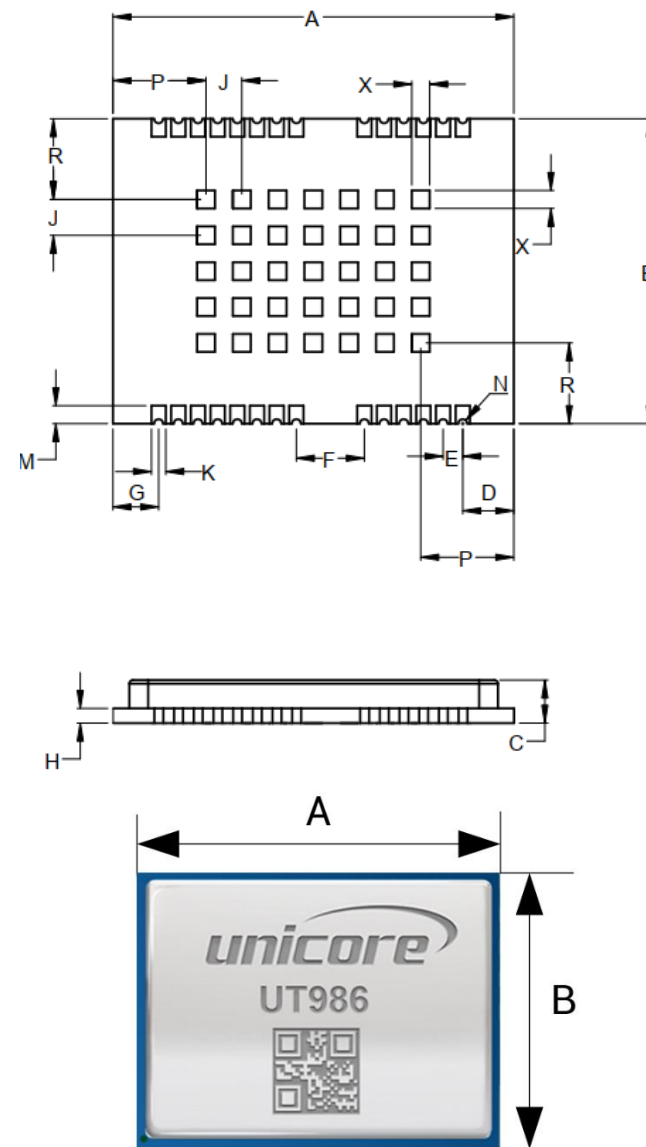
Table 3-5 Antenna Characteristics

Parameter	Symbol	Min.	Typical	Max.	Unit	Condition
Antenna Gain	G _{ant}	5		35	dB	

3.3 Dimensions

Table 3-6 Dimensions

Parameter	Min. (mm)	Typical (mm)	Max. (mm)
A	22.20	22.40	22.90
B	16.80	17.00	17.50
C	2.2	2.4	2.6
D	2.75	2.85	2.95
E	1.00	1.10	1.20
F	3.70	3.80	3.90
G	2.45	2.55	2.65
H	0.72	0.82	0.92
J	1.90	2.00	2.10
K (Outer edge of the stamp hole)	0.70	0.80	0.90
M	0.90	1.00	1.10
N (Inner edge of the stamp hole)	Φ0.40	Φ0.50	Φ0.60
P	5.10	5.20	5.30
R	4.40	4.50	4.60
X	0.90	1.00	1.10



4 Hardware Design

4.1 Recommended Minimal Design

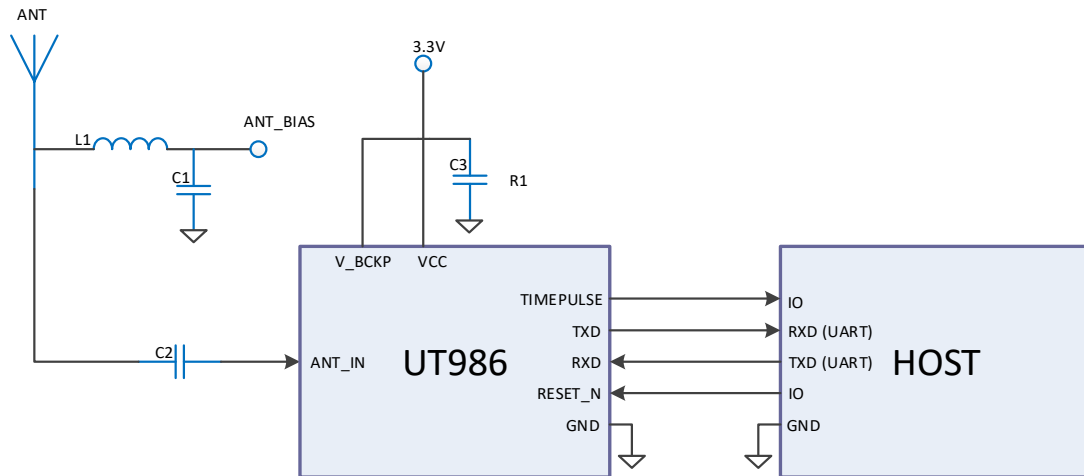


Figure 4-1 UT986 Minimal Design

Remarks:

- L1: 68 nH RF inductor in 0603 package is recommended
- C1: 100 nF + 100 pF capacitors connected in parallel is recommended
- C2: 100 pF capacitor is recommended
- C3: $n \times 10 \mu\text{F} + 1 \times 100 \text{ nF}$ capacitors connected in parallel is recommended, and the total capacitance should be no less than 30 μF
- R1: 10 k Ω resistor is recommended

4.2 Antenna Feed Design

UT986 just supports feeding the antenna from the outside of the module rather than from the inside. It is recommended to use devices with high power and that can withstand high voltage. Gas discharge tube, varistor, TVS tube and other high-power protective devices may also be used in the power supply circuit to further protect the module from lightning strike and surge.

! If the antenna feed supply ANT_BIAS and the module's main supply VCC use the same power rail, the ESD, surge and overvoltage from the antenna will have an effect on VCC, which may cause damage to the module. Therefore, it is recommended to design an independent power rail for the ANT_BIAS to reduce the possibility of module damage.

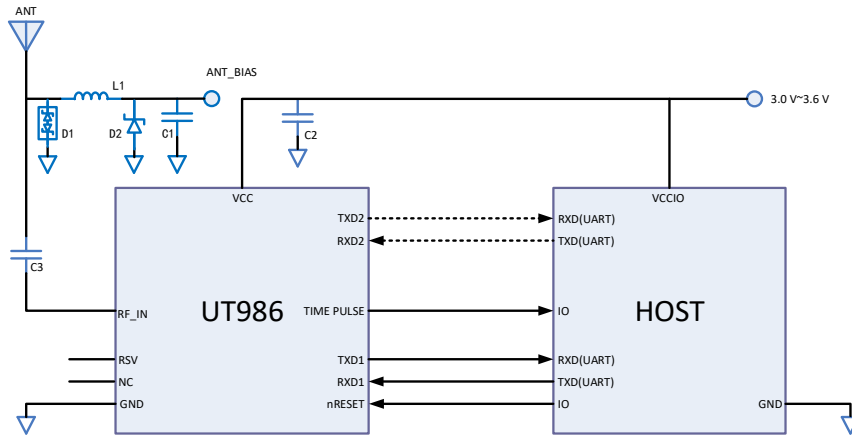


Figure 4-2 UT986 Reference Circuit

Remarks:

- L1: feed inductor, 68 nH RF inductor in 0603 package is recommended. The rated current of the L1 inductor should be larger than the operating current of the selected antenna, and leave enough design margin
- C1: decoupling capacitor, recommended to connect two capacitors of 100 nF/100 pF in parallel
- C3: DC blocking capacitor, recommended 100 pF capacitor
- D1: ESD diode, choose the ESD protection device that supports high frequency signals (above 1000 MHz)
- D2: TVS diode, choose the TVS diode with appropriate clamping specification according to the requirement of feed voltage and antenna voltage
- RF_IN does not feed the antenna. You need to design the antenna feed circuit according to the antenna you choose.

4.3 Power On and Power Off

VCC

- The VCC initial level when power-on should be less than 0.4 V.
- The VCC ramp when power-on should be monotonic, without plateaus.
- The voltages of undershoot and ringing should be within 5% VCC.
- Power-on time interval: The time interval between the power-off ($V_{CC} < 0.4\text{ V}$) to the next power-on must be larger than 500 ms.
- It is recommended to use the same power supply for the VCC of UT986 and the IO of the host, so as to avoid abnormal startup caused by the IO leakage between UT986 and the host. The power supply of UT986 VCC ranges from 3.0 V to 3.6 V, and the input decoupling capacitor C2 (see Figure 4-2) needs to be more than 10 μF . Other capacitors, such as 1 μF /100 nF/ 100 pF, can be connected in parallel.

V_BCKP

- The V_BCKP initial level when power-on should be less than 0.4 V.
- The V_BCKP ramp when power-on should be monotonic, without plateaus.
- The voltages of undershoot and ringing should be within 5% V_BCKP.
- Power-on time interval: The time interval between the power-off ($V_{BCKP} < 0.4\text{ V}$) to the next power-on must be larger than 500 ms.

4.4 Grounding and Heat Dissipation

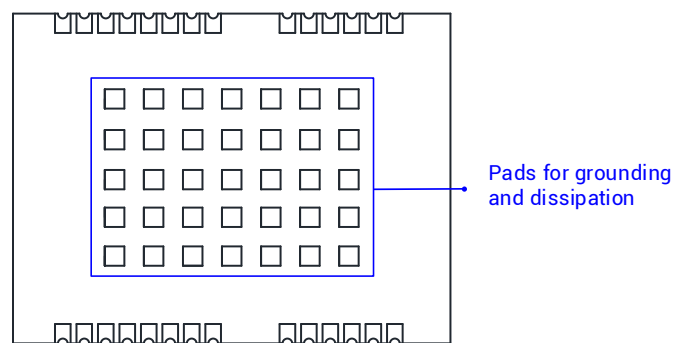


Figure 4-3 Pads for grounding and dissipation

There are 35 pads in the middle rectangle area of UT986 module, which are used for grounding and heat dissipation. When designing PCB, connect the pads to a large size of ground to facilitate heat dissipation.

4.5 Recommended Footprint on the PCB

See **Figure 4-4** for the recommended footprint.

 The dimensions of PCB pads can be optimized according to the specific production process to ensure manufacturability and reliability.

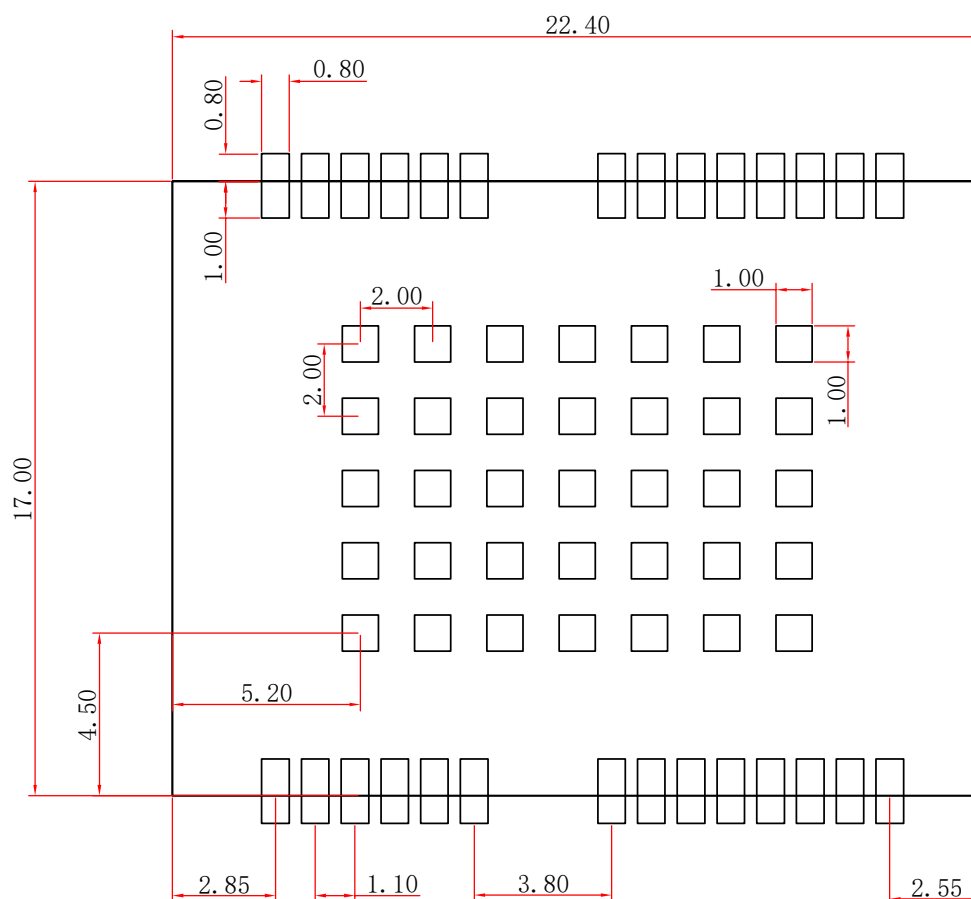


Figure 4-4 Recommended Footprint (Unit: mm)

4.6 Layout Recommendation

- Power supply: Stable and low ripple power is necessary for good performance. Make sure the peak-to-peak ripple voltage does not exceed 50 mV.
 - Use LDO to ensure the purity of power supply
 - Place LDO as close to the module as possible in layout
 - Widen the power circuit wiring or use split copper surface to transmit current
 - Keep away from any high power or high inductance devices such as a magnetic coil.
- Antenna link: The antenna link requires 50 Ω impedance matching. The RF routing connecting RF_IN and the antenna should have 50 Ω impedance, as short and smooth as possible, and avoid acute angles.
- Antenna location: In order to obtain a good signal-to-noise ratio, ensure that the antenna is well isolated from electromagnetic radiation sources, especially electromagnetic radiation in the frequency range of 1100 MHz to 1610 MHz.
- Try to avoid circuits below UT986 module.
- UT986 is a temperature sensitive device and rapid temperature changes can result in reduced performance. Keep it away as far as possible from any high-temperature air and high-power heating devices.
- Connect all the GND pins of UT986 to the ground.
- All the RSV pins are reserved and it is recommended to keep them floating.
- The thermal pad of UT986 must be connected to a large area of grounding copper to effectively dissipate heat.

5 Production Requirements

5.1 Disassembly



When disassembling the module, it is recommended to melt the soldering tin of the pins on both sides of the module with an electric soldering iron and remove the module with a tweezer. Do NOT use other means to remove the module (for example, blow off the module with a hot air gun), which may damage the module.

5.2 Clean



Do NOT use alcohol or other organic solvents to clean the module, or it may lead to flux residues entering into the shielding shell, causing mildew and other problems.

5.3 Reflow Soldering



- In order to prevent falling off during soldering of the module, do not solder it on the back of the board during design, and it is not recommended to go through soldering cycle twice.
- The setting of soldering temperature depends on many factors of the factory, such as board type, solder paste type, solder paste thickness, etc. Please also refer to the relevant IPC standards and indicators of solder paste.
- Since the lead soldering temperature is relatively low, if using this method, please give priority to other components on the board.
- The apertures in the stencil need to meet the customer's own design requirements and inspection specifications. The thickness of the stencil needs to be larger than 0.15 mm and it is recommended to be 0.18 mm.



The design of the stencil can be optimized according to the specific production process to ensure manufacturability and reliability.

The recommended reflow temperature curve is shown in the figure below.

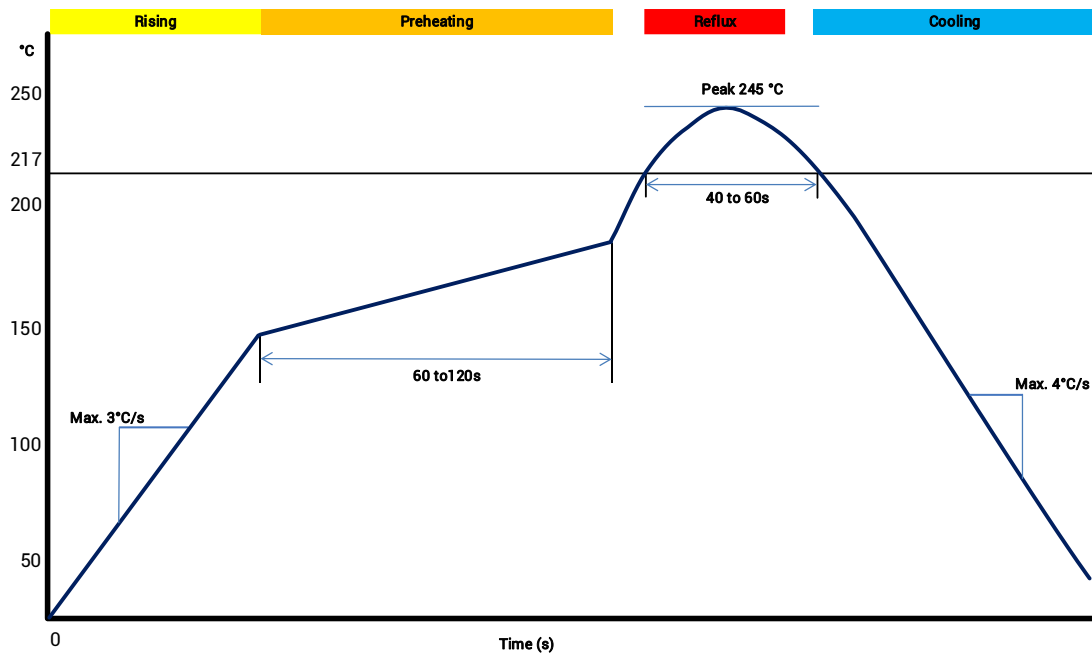


Figure 5-1 (M705-GRN360) Reflow Soldering Temperature Curve

Temperature Rising Stage

- Rising slope: Max. 3 °C/s
- Rising temperature range: 50 °C to 150 °C

Preheating Stage

- Preheating time: 60 s to 120 s
- Preheating temperature range: 150 °C to 180 °C

Reflux Stage

- Over melting temperature (217 °C) time: 40 s to 60 s
- Peak temperature for soldering: No higher than 245 °C

Cooling Stage

- Cooling slope: Max 4 °C/s

6 Packaging

6.1 Product Label



Figure 6-1 Product Label

6.2 Packaging Description

UT986 module uses carrier tape and reel (suitable for mainstream surface mount devices), packaged in vacuum-sealed aluminum foil antistatic bags, with a desiccant inside to prevent moisture. When using reflow welding process to weld modules, please strictly comply with IPC standard to conduct humidity control on the modules. As packaging materials such as carrier tape can only withstand the temperature of 55 °C, modules should be removed from the package during baking.



Figure 6-2 Packaging Diagram

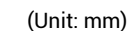


Figure 6-3 Carrier Tape Drawing

UT986 User Manual

Table 6-1 Packaging Description

Item	Description
Modules	250 pieces/reel
Reel Size	Tray: 13" External diameter: 330 $\pm$ 2 mm, Internal diameter: 180 $\pm$ 2mm, Width of internal diameter: 44.5 $\pm$ 0.5 mm, Thickness: 2.0 $\pm$ 0.2 mm
Carrier Tape	Module spacing (center to center distance): 24 mm

UT986 module is rated at MSL level 3. For more information about packaging and handling precautions related to the Moisture Sensitivity Level, please refer to the IPC/JEDEC J-STD-033 standards. Users may access to the website www.jedec.org to find out more details.

The shelf life of the UT986 module packaged in vacuum-sealed aluminum foil antistatic bags is one year.

和芯星通科技（北京）有限公司

Unicore Communications, Inc.

北京市海淀区丰贤东路 7 号北斗星通大厦三层
F3, No.7, Fengxian East Road, Haidian, Beijing, P.R.China,
100094

www.unicore.com

Phone: 86-10-69939800

Fax: 86-10-69939888

info@unicorecomm.com



www.unicore.com